# **Stacking**

- Stacked ok overnight.
  - Had good uptime.
  - Stacked 588mA in 23.66 hours of stacking.
  - D44 Histogram data
    - □ Average stacking rate 26mA/hr w/o SY120, and 25mA with SY120
    - Average production was 22e-6/p w/o SY120 and 23 e-6/p with SY120
    - Average protons on target overnight was 7.7e12.

Wed Apr 29 07:00:00 CDT 2009 -- Thu Apr 30 07:00:00 CDT 2009 (Am) 40 Stack Size 30 20 10 Emittances (If mm mgtack Parameters 08:00 10:00 12:00 14:00 16:00 18:00 20:00 22:00 00:00 02:00 Time

# **Transfers**

Ave Time between \$81's

We unstacked 557e10 in 56 transfers over 27 sets.

A:IBEAM · A:STCKRT · Hourly Rate · M:TOR109 · A:PRDCTN — A:EMT3HN

- Overall efficiency was 92.6%
- That jumps to 95.88% if you take away the missed transfers #12847 (see below) and an inefficient transfer of four (#12846)
- This is down 0.5%, so we'll have to look at this today.
- A number of controls issues piled up on the transfers.
  - On Transfer 12847 we lost two transfers when M:Q103 was told to ramp to the wrong value.
    - □ Line 289 in the a2r\_setup\_revp\_os1 ACL script sets the Q103 pbar ramp setting for 8 GeV unstacking pbars equal to the 8GeV reverse proton setting. We do not tune up this device during reverse proton tune-up, but the command is in place to catch any changes made to the AP1 lattice.

lattice.

### set M:Q103PB = M Q103RP

- At 20:04 the device was set to -250A. Normally runs 10.24A.
- □ We do this for other beam line ramped devices and it always works.
- The settings come from a 465 card in Pbar Crate 83 Slot 5.
- MiniTables corrupt on transfers 12859 and 12861.
  - □ The recycler sequencer properly incremented the numbers and started the shot scrapbook.
  - □ SDA didn't collect the data. Kevin Cahill is looking into this.
- There has been a problem with checking the Accumulator shutter position in line 686 of the a2r\_setup\_revp\_os1 ACL script.
  - Command
    - if A:ESHTST = 1 && A:ESHUTC is on line 636
    - ♦ if A:ISHTST = 1 && A:ISHUTC is on line 645
  - □ Line 636 has lots of ACNET\_IVM (1 -23) = invalid message length of buffer address.
  - When it gets to checking in injection shutter it looks like both the IF and the ELSE code is run?
  - Also, injection shutter has an ERROR 4 in digital status.
- Problems reported on FTPs. Just SMED rays.
- Problems reported with datalogging the Injection Shutter. This is just a byproduct of the new? D44 feature that allows you to have different T1 and T2 times for individual devices on the plot.
- Problems re-enabling alarms from the sequencer after transfers.
  - Command
    - Alarm List 122
  - Get ACNET\_IVM (1 -23) errors = invalid message length of buffer address.
  - We have watched this in hopes of finding problems communicating with a single MADC, but that is not the case. It is different devices every time. Ops re-run the command two or three times to get it to work. This is something that happens a number of times each shift.
- Talked to Brian Hendricks about our controls issues. He says there are known problems with the Pbar Front End that he believes is related to the above problems. Controls experts are looking into this (Rich Neswold). They will likely need to reboot the Pbar Front End.

0

| Column 1 Number _0_Pbar Transfe r Shot # | Column 4 Number_3_Transfer Ti | me    |       |       | Unstacked<br>(mA) | Column<br>23<br>Number<br>_22_R:<br>BEAMS<br>(R:BEA<br>MEO[0])<br>pre zfer<br>E10 | _23_R:<br>BEAM<br>(R:BEA<br>ME0[1]) |       | Acc to<br>RR Eff | Acc to MI<br>Eff | Acc to<br>MI2 Eff | sfers | S  | 5<br>Number_<br>4_Acc<br>Horizont<br>al<br>Emittanc<br>e | _5_Acc<br>Vertical<br>Emittan<br>ce | 8<br>Number<br>_7_Acc<br>Longitu<br>dinal<br>Emittan<br>ce |
|------------------------------------------|-------------------------------|-------|-------|-------|-------------------|-----------------------------------------------------------------------------------|-------------------------------------|-------|------------------|------------------|-------------------|-------|----|----------------------------------------------------------|-------------------------------------|------------------------------------------------------------|
|                                          | Totals =>                     |       |       |       | 557.46            |                                                                                   |                                     |       | 92.59%           | 93.71%           | 93.64%            | 56    | 27 |                                                          | 4.7863                              |                                                            |
| 12860                                    | Thursday, April 30, 2009      | 5:43  | 29.92 | 10.36 | 20.83             | 260.91                                                                            | 280.74                              | 19.95 | 95.78%           | 96.98%           | 96.61%            | 2     | 1  | 4.81                                                     | 4.419                               | 1.888                                                      |
| 12858                                    | Thursday, April 30, 2009      | 3:10  |       | 10.36 | 19.33             | 222.77                                                                            | 241.25                              | 18.60 | 96.21%           | 96.79%           | 96.44%            | 2     | 1  | 5.029                                                    | 4.433                               | 1.898                                                      |
| 12857                                    | Thursday, April 30, 2009      | 2:25  |       | 9.39  | 19.56             | 204.46                                                                            |                                     | 18.82 | 96.23%           | 97.78%           | 97.99%            | 2     | _  | 4.93                                                     | 4.327                               | 1.869                                                      |
| 12856                                    | Thursday, April 30, 2009      | 1:42  | 28.78 | 10.05 | 19.98             | 185.70                                                                            | 204.84                              | 19.17 | 95,92%           | 96.37%           | 96.17%            | 2     | -  | 4.878                                                    | 4.709                               | 1.891                                                      |
| 12855                                    | Thursday, April 30, 2009      | 0:44  | 32.91 | 11.94 | 22.24             | 164.89                                                                            |                                     | 21.24 | 95,49%           | 95.19%           | 96.91%            | 2     | _  | 5.518                                                    | 4.97                                | 1.899                                                      |
| 12853                                    | Thursday, April 30, 2009      | 0:00  | 27.55 | 9.48  | 19.33             | 146.69                                                                            | 165.15                              | 18.53 | 95.85%           | 97.16%           | 97.35%            | 2     | _  | 4.74                                                     | 4.537                               | 1.879                                                      |
| 12852                                    | Thursday, April 30, 2009      | 23:15 | 26.97 | 9.92  | 18.35             | 129.36                                                                            | 146.93                              | 17.65 | 96.16%           | 97.34%           | 97.47%            | 2     | 1  | 4.921                                                    | 4.52                                | 1.894                                                      |
| 12851                                    | Wednesday, April 29, 2009     | 22:28 | 26.00 | 9.10  | 18.14             | 112.11                                                                            | 129.46                              | 17.38 | 95.79%           | 97.73%           | 96.44%            | 2     | 1  | 4.706                                                    | 4.348                               | 1.907                                                      |
| 12850                                    | Wednesday, April 29, 2009     | 21:48 | 25.68 | 8.43  | 18.55             | 94.41                                                                             | 112.29                              | 17.91 | 96,52%           | 97.61%           | 98.01%            | 2     | 1  | 4.694                                                    | 4.209                               | 1.887                                                      |
| 12849                                    | Wednesday, April 29, 2009     | 21:03 | 28.82 | 10.47 | 19.63             | 75.78                                                                             | 94.54                               | 18.81 | 95.81%           | 96.27%           | 95.89%            | 2     | 1  | 5.574                                                    | 4.875                               | 1.907                                                      |
| 12848                                    | Wednesday, April 29, 2009     | 20:10 | 29.71 | 10.54 | 20.43             | 56.73                                                                             | 75.91                               | 19.19 | 93.90%           | 95.77%           | 95.81%            | 2     | 1  | 5.742                                                    | 5.378                               | 1.883                                                      |
| 12847                                    | Wednesday, April 29, 2009     | 19:19 | 26.03 | 8.91  | 18.43             | 56.32                                                                             | 56.78                               | 0.49  | 2.66%            | 4.78%            | 5.61%             | 2     | 1  | 5.165                                                    | 4.946                               | 1.882                                                      |
| 12846                                    | Wednesday, April 29, 2009     | 17:18 | 52.42 | 8.34  | 47.80             | 11.97                                                                             | 56.41                               | 44.65 | 93,40%           | 94.85%           | 94.74%            | 4     | 1  | 6.542                                                    | 5.573                               | 1.919                                                      |
| 12845                                    | Wednesday, April 29, 2009     | 16:28 | 28.99 | 10.21 | 20.05             | 354.10                                                                            | 373.07                              | 19.12 | 95.32%           | 95.98%           | 94.89%            | 2     | 1  | 5.596                                                    | 5.07                                | 1.895                                                      |
| 12844                                    | Wednesday, April 29, 2009     | 15:45 | 25.59 | 9.10  | 17.76             | 338.40                                                                            | 355.34                              | 17.08 | 96.17%           | 95.71%           | 96.81%            | 2     | 1  | 5.133                                                    | 4.67                                | 1.877                                                      |
| 12843                                    | Wednesday, April 29, 2009     | 14:54 | 28.60 | 10.32 | 19.53             | 321.00                                                                            | 339.42                              | 18.52 | 94.80%           | 96.77%           | 96.95%            | 2     | 1  | 5.219                                                    | 4.902                               | 1.896                                                      |
| 12842                                    | Wednesday, April 29, 2009     | 13:52 | 32.96 | 10.74 | 23.13             | 300.36                                                                            | 322.09                              | 21.90 | 94.69%           | 95.70%           | 95.45%            | 2     | 1  | 6.602                                                    | 5.906                               | 1.854                                                      |
| 12841                                    | Wednesday, April 29, 2009     | 13:11 | 26.03 | 9.24  | 17.83             | 284.73                                                                            | 301.66                              | 17.06 | 95.70%           | 98.19%           | 97.68%            | 2     | 1  | 5.006                                                    | 4.95                                | 1.878                                                      |
| 12840                                    | Wednesday, April 29, 2009     | 12:22 | 28.36 | 9.84  | 19.81             | 266.69                                                                            | 285.50                              | 18.92 | 95.51%           | 96.97%           | 98.60%            | 2     | 1  | 5.058                                                    | 4.618                               | 1.875                                                      |
| 12839                                    | Wednesday, April 29, 2009     | 11:36 | 27.11 | 9.16  | 19.22             | 248.84                                                                            | 267.35                              | 18.57 | 96.59%           | 97.51%           | 96.39%            | 2     | 1  | 4.935                                                    | 4.662                               | 1.858                                                      |
| 12838                                    | Wednesday, April 29, 2009     | 10:55 | 26.43 | 9.57  | 19.03             | 231.08                                                                            | 249.37                              | 18.38 | 96.61%           | 98.44%           | 97.15%            | 2     | 1  | 4.964                                                    | 4.599                               | 1.895                                                      |
| 12837                                    | Wednesday, April 29, 2009     | 10:09 | 28.17 | 9.98  | 19.46             | 212.81                                                                            | 231.52                              | 18.81 | 96.64%           | 97.44%           | 96.13%            | 2     | 1  | 4.993                                                    | 4.805                               | 1.888                                                      |
| 12836                                    | Wednesday, April 29, 2009     | 9:20  | 29.23 | 9.42  | 20.85             | 193.15                                                                            | 213.23                              | 20.14 | 96.60%           | 97.41%           | 98.88%            | 2     | 1  | 5.186                                                    | 4.534                               | 1.848                                                      |
| 12835                                    | Wednesday, April 29, 2009     | 8:36  | 27.34 | 9.88  | 18.73             | 175.51                                                                            | 193.45                              | 17.98 | 95.97%           | 97.30%           | 97.76%            | 2     | 1  | 5.281                                                    | 4.831                               | 1.898                                                      |
| 12834                                    | Wednesday, April 29, 2009     | 7:52  | 27.99 | 9.97  | 19.29             | 157.26                                                                            | 175.76                              | 18.53 | 96.08%           | 96.99%           | 96.35%            | 2     | 1  | 4.87                                                     | 4.761                               | 1.912                                                      |
| 12833                                    | Wednesday, April 29, 2009     | 7:03  | 29.27 | 10.09 | 20.45             | 137.82                                                                            | 157.45                              | 19.67 | 96.19%           | 97.34%           | 96.70%            | 2     | 1  | 4.946                                                    | 5.024                               | 1.886                                                      |
| 12832                                    | Wednesday, April 29, 2009     | 6:20  | 28.21 | 9.74  | 19.72             | 118.94                                                                            | 138.00                              | 19.11 | 96.93%           | 97.28%           | 96.48%            | 2     | 1  | 4.823                                                    | 4.655                               | 1.87                                                       |
|                                          |                               |       |       |       |                   |                                                                                   |                                     |       |                  | •                |                   |       |    |                                                          |                                     |                                                            |

|                                 | С | D      | E       | F         | G      | Н        | 1         | J      | K         | N      | 0       | Р      | Q      | R        | S        | T       |
|---------------------------------|---|--------|---------|-----------|--------|----------|-----------|--------|-----------|--------|---------|--------|--------|----------|----------|---------|
| Column 4 Number_3_Transfer Time |   | Column | Column  | Unstacked | Column | Column   | Stashed   | Acc to | Acc to MI | Acc to | Tran    | Set    | Column | Column   | Column   |         |
|                                 |   |        | 21      | 22        | (mA)   | 23       | 24        |        | RR Eff    | Eff    | MI2 Eff | sfers  | s      | 5        | 6        | 8       |
|                                 |   |        | Number  | Number    |        | Number   | Number    |        |           |        |         |        |        | Number_  | Number   | Number  |
|                                 |   |        | _20_A:I | _21_A:I   |        | _22_R:   | _23_R:    |        |           |        |         |        |        | 4_Acc    | _5_Acc   | _7_Acc  |
|                                 |   |        | BEAMB   | BEAMB     |        | BEAMS    | BEAM      |        |           |        |         |        |        | Horizont | Vertical | Longitu |
|                                 |   |        | sampled | sampled   |        | (R:BEA   | (R:BEA    |        |           |        |         |        |        | al       | Emittan  | dinal   |
|                                 |   |        | on \$91 | on \$94   |        | ME0[0])  | ME0[1])   |        |           |        |         |        |        | Emittanc | ce       | Emittan |
|                                 |   |        | (A:BEA  | (A:BEA    |        | pre zfer | post      |        |           |        |         |        |        | e        |          | ce      |
|                                 |   |        | M7).    | M9),      |        | E10      | zfer, E10 |        |           |        |         |        |        |          |          |         |
|                                 |   |        | E10     | E10       |        |          |           |        |           |        |         |        |        |          |          |         |
| Totals =>                       |   |        | 491.23  |           |        | 471.01   | 95.88%    | 96.93% | 96.84%    | 56     | 25      | 5.1262 | 4.7485 | 1.8853   |          |         |

## Studies

None

## Requests

General Tuning

## The Numbers

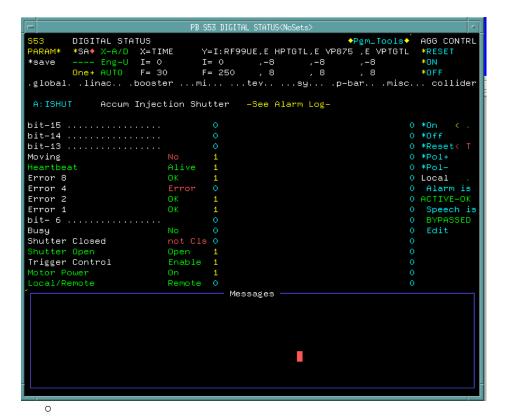
- o Paul's Numbers
  - Most in a half hour: 13.42 mA at Wed Apr 29 12:12:14 CDT 2009
  - Best Hour: 28.56 mA on 20-Dec-08
  - Average Production 17.41 e-6/proton Best: 25.41 e-6/proton on 01/30/2008
  - Average Protons on Target 7.23 e12 Best: 8.77 e12 on 07/24/2007
- o Al's Numbers
  - Stacking

- Stacking
  - Pbars stacked: 588.05 E10Time stacking: 23.66 Hr
  - □ Average stacking rate: 24.86 E10/Hr
- Uptime
  - Number of pulses while in stacking mode: 36771
  - Number of pulses with beam: 35970Fraction of up pulses was: 97.82%
- The uptime's effect on the stacking numbers
  - Corrected time stacking: 23.14 Hr
  - Possible average stacking rate: 25.41 E10/Hr
  - Could have stacked: 601.14 E10/Hr
- Recycler Transfers
  - Pbars sent to the Recycler: 597.66 E10
  - Number of transfers: 60
  - Number of transfer sets: 30
  - Average Number of transfer per set: 2.00
  - □ Time taken to shoot including reverse proton tuneup: 00.34 Hr
  - □ Transfer efficiency: 92.79%
- Other Info
  - □ Average POT : 7.73 E12
  - Average production: 21.14 pbars/E6 protons
- \* Missed one or more A:IBEAM7 events somewhere in the middle of the user selected time span. Calculated time shot using 13 secs per transfer.

#### Misc

- MCR Elog
  - 11:48:22- more transfers to recycler; had to throw several resets at A:ISHUT to clear a ACL check error

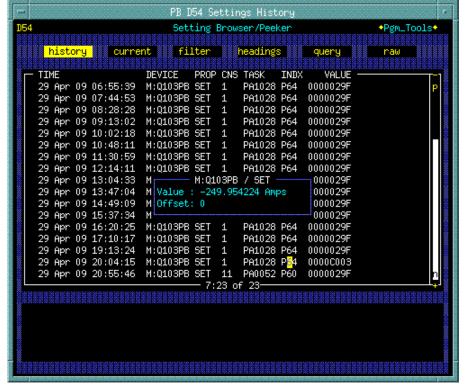
 $\label{local_power_power} Pasted from < & \underline{http://www-bd.fnal.gov/cgi-mcr/elog.pl?nb=2009\&action=view\&page=last\&frame=2 \& scroll=true> \\$ 



20:04:07- Tuning up for Recycler transfers. Lost two transfers

Pasted from <a href="http://www-bd.fnal.gov/cgi-mcr/elog.pl?nb=2009&action=view&page=322&frame=2">http://www-bd.fnal.gov/cgi-mcr/elog.pl?nb=2009&action=view&page=322&frame=2</a>
&anchor=&hilite=>

M:Q103 not going toi 8 GeV value



The Sequencer set the PB ramp value (M:Q103PB) from 10.24A to -250A

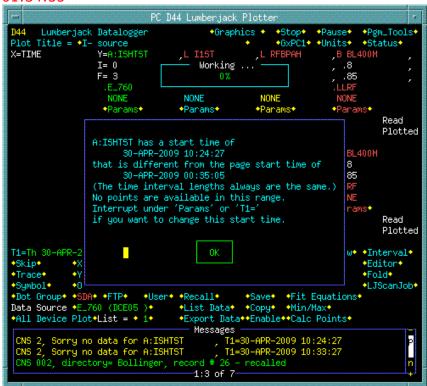
Pasted from <a href="http://www-bd.fnal.gov/cgi-mcr/elog.pl?nb=2009&action=view&page=322&frame=2">http://www-bd.fnal.gov/cgi-mcr/elog.pl?nb=2009&action=view&page=322&frame=2</a> &anchor=&hilite=>

■ The Sequencer set the PB ramp value (M:Q103PB) from 10.24A to -250A.



• Q103

#### 01:34:35-



While attempting to datalog the shutters for Pbar we got this error. It claims the parameter start time does not agree with the page start time. It seems the T1 value is not updating properly under the "Params" for A:ISHTST.

Pasted from <http://www-bd.fnal.gov/cgi-mcr/elog.pl?nb=2009&action=view&page=323&frame=2 &anchor=&hilite=>

## 01:37:22-

We had the a2r\_setup\_revp\_os1.acl pbar script bomb out on due to an error with ISHUT. We have gone back to stacking and came around for another try with success. Not sure what the ISHUT problem was but it worked the second time around. - <u>bS</u>

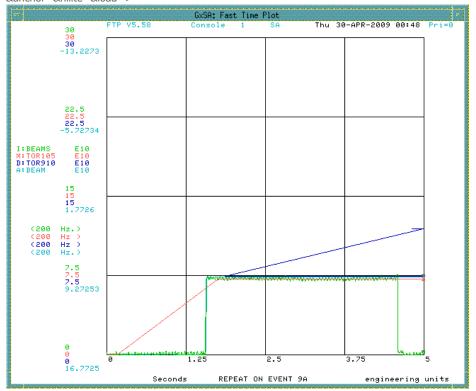
-- Thu Apr 30 02:06:42 comment by...bS -- ...meaning that it looked OK from a param page and took settings properly.

Pasted from < http://www-bd.fnal.gov/cgi-mcr/elog.pl?nb=2009&action=view&page=323&frame=2

Pbar Elog

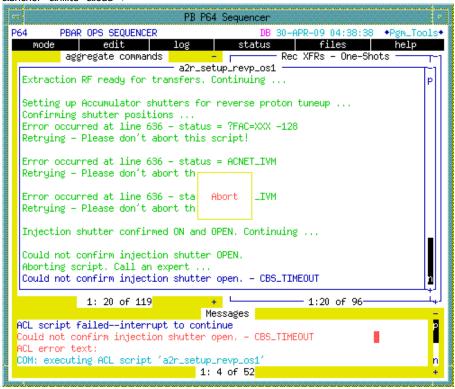
• Thu Apr 30 00:54:22-

Pasted from < http://www-bd.fnal.gov/cgi-mach/machlog.pl?nb=pbar09&action=view&page=last&frame=2 &anchor=&hilite=&load=>



- SMED rays!
- Thu Apr 30 04:42:00 The sequencer failed on two occasions at the beginning of transfers.

Pasted from <a href="http://www-bd.fnal.gov/cgi-mach/machlog.pl?nb=pbar09&action=view&page=last&frame=2">http://www-bd.fnal.gov/cgi-mach/machlog.pl?nb=pbar09&action=view&page=last&frame=2</a> & anchor=&hilite=&load=>

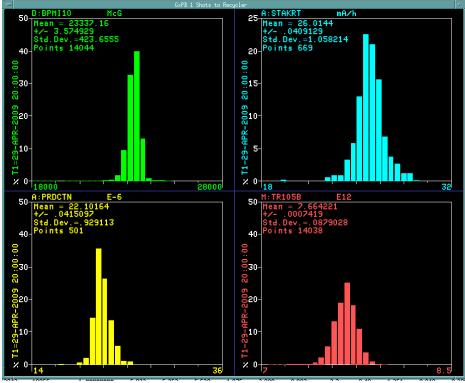


### Thu Apr 30 06:38:35-

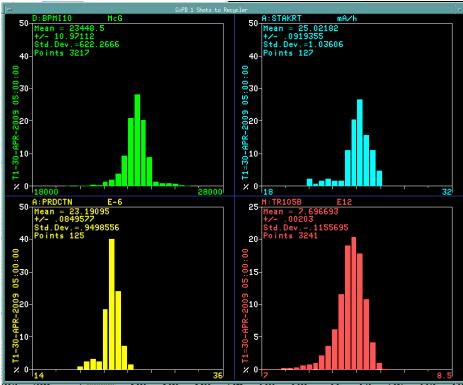
More sequencer trouble.

Pasted from < http://www-bd.fnal.gov/cqi-mach/machloq.pl?nb=pbar09&action=view&page=last&frame=2 &anchor=&hilite=&load=>

```
PB P64 Sequencer
        /usr/local/cbs_files/sequencer/acl/a2r_setup_revp_os1.acl
timer_event/remove A:ESHUTO = OF
timer_event/remove A:ISHUTO = OF
set A:ESHUTC on
set A:ISHUTC on
print "Confirming shutter positions ..."
wait/secs 1
if A:ESHTST = 1 && A:ESHUTC is on
                                                                      ! Make
 print "Extraction shutter confirmed ON & OPEN. Continuing \ldots " print " "
else
 print "Could not confirm extraction shutter OPEN."
 print "Aborting script. Call an expert ...
  exit "Could not confirm extraction shutter open." cbs_timeout
endif
 print "Injection shutter confirmed ON and OPEN. Continuing ..." print " "
if A:ISHTST = 1 && A:ISHUTC is on
                                                                       ! Make
                                                                            >
                               626:647 of 782
                                1: 4 of 52
```



No SY120 - 2000-0500



With SY120